

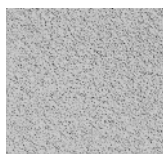
# Stabilisers for PVC Sheets



The recommended recipes are based on IKA stabilisers, calculated on 100 phr. We are optimising the stabiliser to your specific requirements. Please contact us.

## Product Form

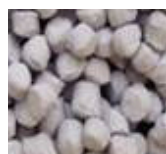
IKA stabilisers can be delivered as powder, compacted granule or S-Granules.



Powder



Compacted Granule



S-Granules

## Compact sheets

S-PVC, k-value 57 - 65	100
Impact modifier	3.0 - 6.0
Process aid	1.0 - 2.0
Coated filler	4.0 - 15.0
Pigment	x
Pb Stabiliser: <b>IKA 6015 P</b>	<b>6.0 - 7.0</b>
CaZn Stabiliser: <b>IKA 7500 C</b>	<b>5.0 - 7.0</b>

## Free foamed sheets

S- or M-PVC, k-value 57 - 60	100
Process aid, high molecular	6.0 - 12.0
Coated filler	2.0 - 6.0
Blowing agent	x
Pigment	x
Pb Stabiliser: <b>IKA 6025 P</b>	<b>6.0 - 8.0</b>
CaZn Stabiliser: <b>IKA 7600 C</b>	<b>6.0 - 8.0</b>

## Celuka sheets

S-PVC, k-value 57 - 60	100
Process aid, high molecular	6.0 - 10.0
Coated filler	2.0 - 5.0
Blowing agent	1.5 - 2.5
Titanium dioxide	x
Pb Stabiliser: <b>IKA 6030 P</b>	<b>6.0 - 7.0</b>
CaZn Stabiliser: <b>IKA 7650 C</b>	<b>4.0 - 5.0</b>



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